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D117-840-011
Job Sheet 184581



Part No: D117-840-011

Job Qty: 1 ea

Part Name: BK117/EC145 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/12/18

Job Tracking No:

Due Date: 10/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP REV:B 13.05.28 PER IIN D117-840
REV:A DD VERF:JLM IPP REV:C 15.03.30 PER REV B JLM VERIFIED BY:DD IPP REV:D 16.02.23 PER IIN
REVC DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/31/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 02 2018
160	Packaging	1 pcs		10/31/18	0.00	0.00	Packaging1-1		NOV 13 2018
170	QC	1 pcs		10/31/18	0.00	0.00	QC4		69 NOV 13 2018
180	Packaging	1 pcs		10/31/18	0.00	0.00	Packaging3-1		19-89 NOV 13 2018
185	DC	1 pcs		10/31/18	0.00	0.00	DC		21 NOV 14 2018
190	QC21-FG	1 Ea		10/31/18	0.00	0.00	QC21		9-89 NOV 14 2018

Part Op 180 - Identify and pack for shipping as per PPP D117-840-011
Descriptions: 185 - Photocopy bluefile & type labels per PPP D117-840-011 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	12 Ea (12 ea)	90-Start up Operation	5040054x2 509846x5
AN4C17A	Bolt	8 Ea (8 ea)	90-Start up Operation	5083270
D2274	Radius Block	8 Ea (8 ea)	90-Start up Operation	5097635
D3456-1	Washer	8 Ea (8 ea)	90-Start up Operation	5079335
D4012-3	Cushion	4 Ea (4 ea)	90-Start up Operation	5046542
D5377-1	Bearpaw	2 Ea (2 ea)	90-Start up Operation	5076922x2 5088602x2
D5378-041	Bearpaw Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	5098584
D5379-1	Bearpaw Clamp	4 Ea (4 ea)	90-Start up Operation	508387x2
MS21043-4	Nut	20 Ea (20 ea)	90-Start up Operation	5092484
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5092780



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Container No: S124229



Part: D117-840-011

Job No: 184581

Serial No/Batch: S124229

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH13-18-Issue 1, FAA STC SR0331

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	12	157	0
	AN4C17A	8	69	0
	D2274	8	90	0
	D3456-1	8	185	0
	D4012-3	4	81	0
	D5377-1	2	0	0
	D5378-041	2	13	0
	D5379-1	4	14	0
	MS21043-4	20	898	0
	NAS1149D0463J	12	5,124	0

Part Specifications

Specifications could not be found.

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32.6 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011 <i>Bearpaw Installation</i>	27.7 lb 12.6 kg	0.0 in 0.0 mm	0.0 lb-in 0.0 mm-kg	204.1 in 5200 mm	5653 in-lb 65,520 mm-kg

32.7 PARTS LIST (Kits @ CHG 003 and Later)

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION
2	D5377-1	BEARPAW
2	D5378-041	BEARPAW WEARPLATE ASSY
4	D5379-1	BEARPAW CLAMP
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER

32.8 PARTS LIST (Kits @ CHG 001 - 002)

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
12	D3456-1	WASHER
4	D4012-1	CLAMP CUSHION
2	D4796-1	BEARPAW
2	D4798-041	WEARPLATE ASSY
4	D4799-1	CLAMP
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
8	NAS1149D0463J	WASHER

Change Record

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Part Number: D117-840-011

Description: BEARPAW

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